

SEATING INFORMATION

STANDARD TEXTILE PROGRAM

Thonet offers six grades of contract textiles and vinyls available in a wide variety of colors and patterns. The price of products upholstered in standard textiles is calculated according to grade and includes the cost of upholstery material. When ordering upholstered products in a standard textile, indicate the textile number and color name.

THONET GRADE IN PROGRAM

Thonet also provides you with a convenient method of ordering Architex, Designitex, Maharam, and Momentum fabrics on Thonet furniture. This program allows Thonet customers the capability of single-source ordering. Fabric patterns listed on pages 161-163 are integrated into the Thonet grade structure. The price of products upholstered in these fabrics is calculated according to grade and includes cost of upholstery material. Thonet in-line textiles are only offered with warranty expressed by original manufacturer.

Note: Not all patterns are approved for all Thonet product lines. Contact Customer Service.

COMBINATION UPHOLSTERY

A 10% upcharge above highest grade for combination upholstery (2 or more materials) applied to the same chair or modular units will apply.

CUSTOMERS OWN MATERIAL

Thonet will upholster its products in material supplied by the customer. Thonet reserves the right to inspect and approve or reject all COM prior to order entry. When COM is accepted, Thonet assumes no responsibility for its appearance or quality. At Thonet's discretion, COM will be rejected when deemed unsuitable because of durability, pattern, stretch or any other quality which inhibits application or detracts from the product's functional properties. Thonet assumes no responsibility for suitability or durability of COM.

The price of products upholstered in COM is calculated according to the COM price. For yardage requirements, see listing in the yardage column. This yardage is based on a 54" wide plain material.

Customer is responsible for determining COM compliance with fire codes or standards. Please **Note:** Consult Customer Service prior to COM selection for CAL T.B.-133 compliance.

ACKNOWLEDGING AND PRICING WITH COM

- A. Orders will not be entered unless a representative sample (12" x 12") accompanies the customer's purchase order.
- B. COM orders will only be scheduled for production after receipt of material.
- C. There will be a 10% upcharge above COM price for combination upholstery (2 or more materials) applied to the same chair.

D. When COM is striped, patterned design, or nonstretch construction, an upcharge of 20% will be added to cover additional cutting, sewing and upholstery labor.

SHIPPING, APPLICATION INSTRUCTIONS

- A. On all orders specifying COM please supply the following: (1) A representative size sample of the fabric stapled to the order; and (2) instruction for striped, plaid, patterned or unusually designed fabrics, as how to apply the fabric (direction of stripes, etc) and which face to use on reversible fabrics. In absence of such instructions, Thonet will apply the fabric in what it determines to be the best manner and cannot be held responsible after upholstering.
- B. When shipping, please mark all cover materials with the following:
 - 1) Dealer or designer's name
 - 2) Our acknowledgment number
 - 3) Our style number
 - 4) Purchase order number
- C. Ship PREPAID to the plant where shipping originates.

If MT is denoted, ship COM to:

150 Shelby Williams Dr.
Morristown, TN 37813

If NPT is denoted, ship COM to:

810 W. hwy. 25/70
Newport TN 37821-8044

D. Orders specified with COM or COL material will not be assigned a shipping date until the material is received.

SPECIAL TEXTILE CAUTIONS

Chemical Reactions: Do not expose upholstery textiles to chlorine (including wet bathing suits and towel(s) or strong cleaning solutions - fading and deterioration may result. Cellulosic fabrics (cottons and rayons) are especially susceptible to damage from bleach. Flame retardant treatments may react with cleaning solutions, adversely affecting textiles. Test all cleaning solutions on a hidden section of fabric before applying to entire chair.

COM PRIOR APPROVAL DATA SHEET

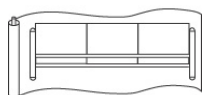
A photocopy of the following form must be submitted with a 12 x 12 COM fabric for approval.
(This fabric approval is for the purpose of advising how to apply your COM fabric and to verify yardage required.)

Your Company Name _____
 Phone _____ Fax _____
 Material Supplier _____
 Material Name _____ Number _____
 Material Color _____ Width _____
 Vertical Repeat _____ Horizontal Repeat _____
 Fiber Content _____

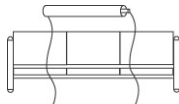
Direction Stripe/Pattern is to be applied (check one):

- Vertical Horizontal Factory Discretion

Definitions:



Fabric applied Railroaded or Top to Selvage



Fabric applied Topped, Right Way, or Non-Railroaded

COM to be used on the following:

Qty.	Product Name/Number
_____	_____
_____	_____
_____	_____

-----Thonet Use Only-----

Your Service Coordinator is: _____
 Approval Number: _____
 Approval Comments: _____

SEATING INFORMATION

UV Exposure: Textiles may be subject to fading or physical deterioration when exposed to sunlight or artificial UV sources. Olefin or polyolefin fabrics are especially susceptible to rapid deterioration in UV exposure. Do not use or store seating under these conditions.

CALCULATING COM YARDAGE REQUIREMENTS

- A. 20% extra yardage should be included to allow for matching stripes or plaids. (See Pricing Upcharge).
- B. 20% extra yardage should be included for combination upholstery (two materials). (See Pricing Upcharge).
- C. All COM yardage based on 54" wide fabrics. COM yardage for one upholstered piece must not be in short sections.
- D. COM fabrics may require other methods of cutting and more yardage may be needed than shown in the price list. This will be determined at the time the order is placed in production.

COL

When supplying genuine leather an upcharge of 20% will be made over COM prices.

THF

If Thonet is requested to purchase COM, this request must be identified with THFAB.

DISCLAIMERS AND RESPONSIBILITIES FOR COM APPLICATIONS

- A. Thonet reserves the right to refuse COM orders (or process without responsibility) where fabrics are not suitable because of pattern, weight, width, stretch, etc.

B. We assume no responsibility whatsoever for wearability of COM fabrics. They are applied totally at customer's own risk.

C. Only textiles meeting rigid contract specifications with stretch directions are suitable for upholstery using blind-tacking method. We reserve the right to upholster this material using exposed welting.

D. Due to the fact that all COM fabrics are hand-cut, yardage requirements may exceed those listed in the catalog. Thonet is not responsible for the disposition of any excess COM shipped to our facilities over that required by the original order.

E. Thonet assumes no responsibility for the flame retardancy of any COM. Customers are solely responsible for seeing that COM complies with all applicable codes and regulations.

Note: Most flame retardant treatments are salt solutions. Cleaning these fabrics with water or water-based foams will result in salt ringing. Solvent based fabric cleaners or dry cleaning are alternate methods of cleaning. However, you are cautioned to test proposed cleaning procedures on a small portion of fabric before proceeding with the cleaning of the entire installation.

STANDARD SEATING GLIDES

Seating items are supplied with glides as noted below:

Wood Seating:

109301 $\frac{3}{4}$ " plastic glide-nail type (ST) \$7 per set of four



109334 $\frac{1}{2}$ " or **109336** $1\frac{1}{8}$ " nickel plated 3 prong glide appropriate for leg size \$7 per set of four



Wood Sled Base Seating:

109335 $\frac{5}{8}$ " x 2" double tack oblong glide nail type (ST) \$8 per set of four



OPTIONAL GLIDES

Alternate glides are available at additional cost as follows:

Wood Seating:

109308 $\frac{15}{16}$ " or **109342** $1\frac{1}{8}$ " nickel plated rubber cushion glide-nail type, \$11 per set



109307 $\frac{15}{16}$ " or **109338** $1\frac{1}{4}$ " nylon rubber cushion glide-nail type, \$8 per set



Breuer Chair Metal Seating:

109325 black or **113927** clear plastic clip on glide (4604-4663), \$12 per set

